

Work Order ID 106133

106133

Page 1

August-28-13 1:13:55 PM

Item ID: 647.9315

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Receptacle Bracket

Start Date: 8/28/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/28/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 8-28-13

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

647.9300

110

0.00

110

Outsource5

Outsource process - Machining

Memo

ISSUE P/O: 22325
POSSIBLE SUPPLIER: ARCHER PRECISION

Certificate of conformaty required

115

Receive & Inspect for Damage & Mat'l Certs

0.00

115

Packaging

Packaging

Memo

0.00

117

QC6- Inspect dimensions to drawing

0.00

117

QC

Quality Control

Memo

0.00

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Work Order ID 106133

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106133

Page 2

Item ID: 647.9315

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Receptacle Bracket

Start Date: 8/28/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/28/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
118		0.00							
118									
HandFinish	Memo	0.00							
Hand Finishing	REMOVE ALL PART MARKINGS								
120		0.00							
120									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>22939</u>								
	1- Black Anodize as per Dwg 647.9300								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Comformity is required								
130		0.00							
130									
Packaging	Memo	0.00							
Packaging									

CZ14/02/10 2

12/4/2013 (6)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear ~	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
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<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
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		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Work Order ID 106133

106133

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August-28-13 1:13:55 PM

Item ID: 647.9315

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Receptacle Bracket

Start Date: 8/28/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/28/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140 QC5- Inspect part completeness to step on W/O

0.00

DAS

27

9-89

140

QC

Memo

0.00

Quality Control

180

Identify as per dwg & Stock Location: 854/6 0.00

180

Packaging

Memo

0.00

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

DAS

26

9-89

190

QC21- Final Inspection - Work Order Release 0.00

190

QC

Memo

0.00

Quality Control

14-02-25

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
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<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
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		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other _____

Picklist Print

August-28-13 1:13:55 PM

Page 1

Work Order ID: 106133
 Parent Item: 647.9315
 Parent Item Name: Receptacle Bracket

Start Date: 8/28/13 Required Date: 8/28/13
 Start Qty: 2.00 Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-11-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.9315P Receptacle Bracket		Purchased	No				Each	0.0000		2			
M7075T6B3.000X7.500 7075-T6 BAR 3.000" X 7.500" (order in billets)		Purchased	No				f	33.3720		1.24			

DL 8/28/13 (6)
13-12-05

Location	Loc Qty	Loc Code
MAT049	33.372	
124030	7.35	
124383	1.942	
124412	24.08	

1.041 ft.

2.083 ft.

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

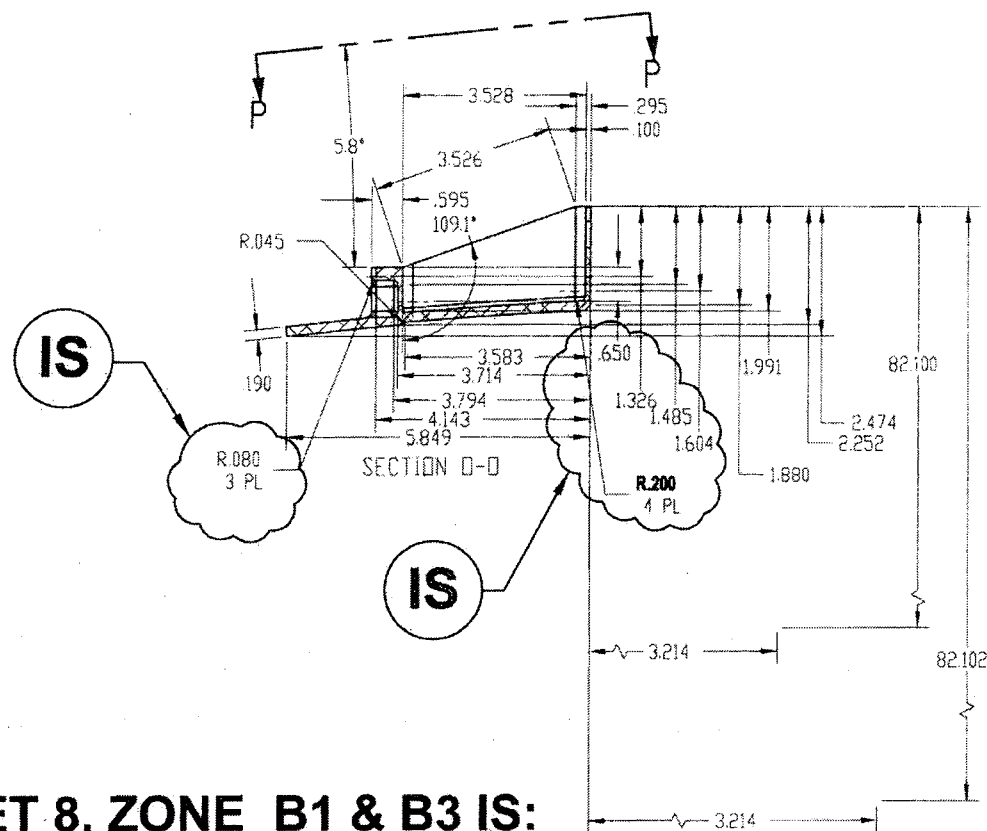
FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

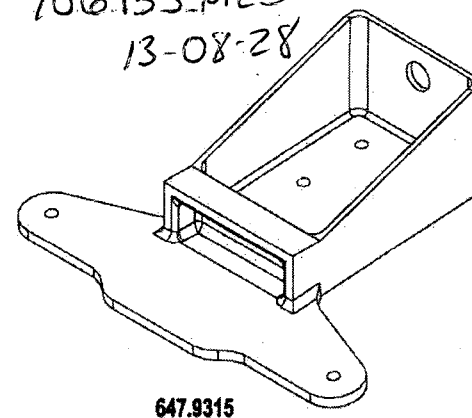
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03706				SHEET 1 OF 2	
	DWG NO. 647.9300	REV: N/C	PREPARED BY B. PETERS	DATE: 11/16/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: BRACKETS					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED RADII ON 647.9315.				ECR: D-12-012

SHEET 1, ZONE B4, NOTE 10 IS:

10 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9315 RECEPTACLE BRACKET.SLDPRT, LAST MODIFIED 11-16-12.



STUDY BY
KATE TO
ENGINEERING
DESIGN COPY
SECTION 11-16-12
MATERIAL
106.133-MLJ
13-08-28



SHEET 8, ZONE B1 & B3 IS:

SHEET 8, ZONE A7 IS:

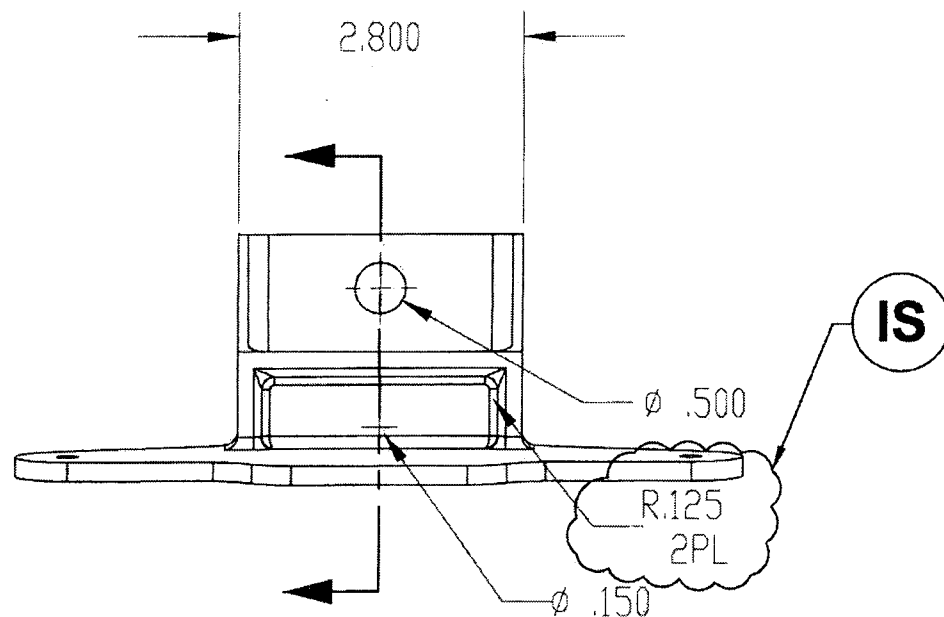
DOCUMENTS EFFECTED:	<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO
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106433

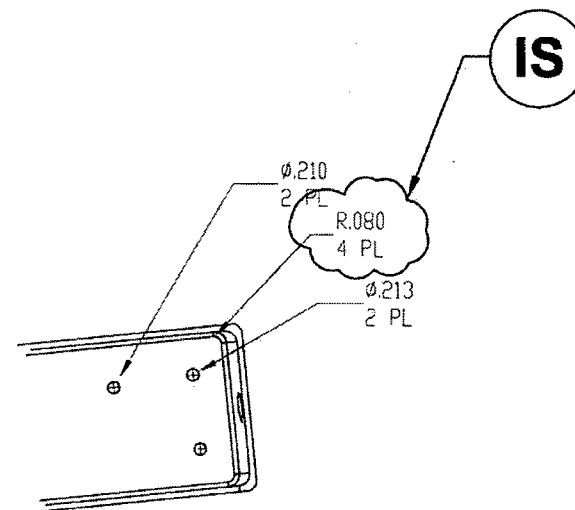
APICAL INDUSTRIES, INC.

ENGINEERING CHANGE ORDER NO. 03706

SHEET 2 OF 2



SHEET 8, ZONE B6 IS:



SECTION P-P

SHEET 8, ZONE B8 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
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106133

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03209				SHEET 1 OF 2	
	DWG NO. 647.9300	REV: N/C	PREPARED BY A. QUAN	DATE: 11/09/11	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: BRACKET					
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER AND STOCK		
REASON: REVISED HOLE LOCATIONS ON 647.9314, ADDED HOLE 647.9315						

SHEET 1, ZONE B3:

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-25012.

2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE II, CLASS 2, COLOR: BLACK;
PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J TYPE I, CLASS II.

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120 LASER ENGRAVE CENTURY GOTHIC, 12 POINT P/N AND REVISION

5. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9310 LH BRACKET.SLDPRT, LAST MODIFIED 06-22-10

6. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9311 SUPPORT BRACKET.SLDPRT, LAST MODIFIED 06-22-10

7. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9312 BRACKET.SLDPRT, LAST MODIFIED 06-22-10

8. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9313 BRACKET.SLDPRT, LAST MODIFIED 06-22-10

9. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9314 RETAINER BRACKET.SLDPRT, LAST MODIFIED 09-26-11.

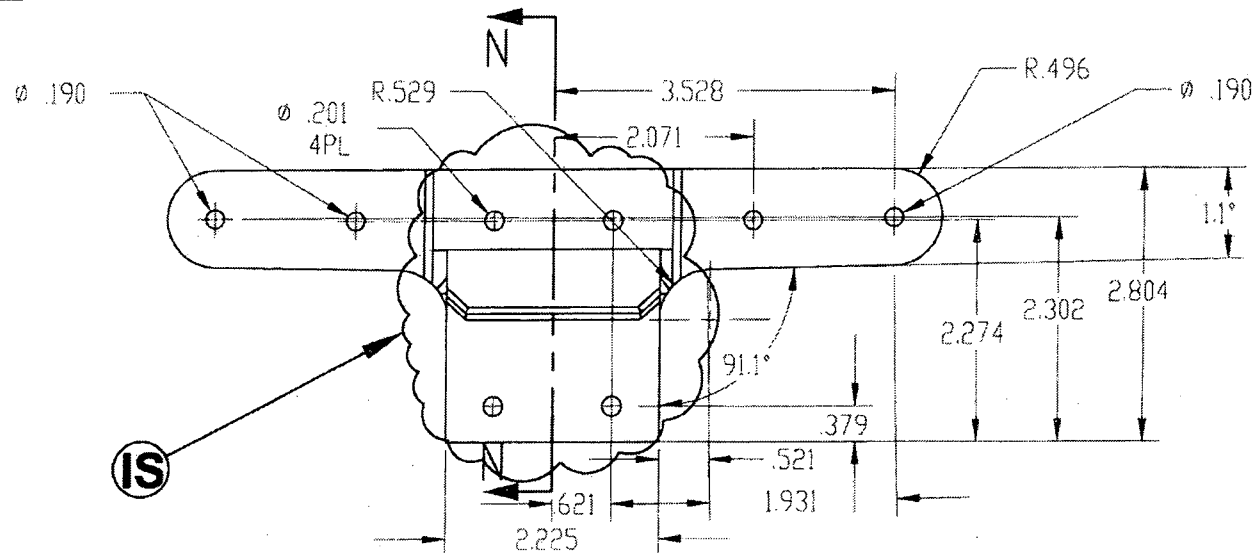
10. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9315 RECEPTACLE BRACKET.SLDPRT, LAST MODIFIED 10-19-11

11. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9316 CROSSBAR BRACKET.SLDPRT, LAST MODIFIED 06-22-10

12. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9317 RH BRACKET.SLDPRT, LAST MODIFIED 06-22-10

IS

SHEET 7, ZONE B4:



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

106133

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
N/C	LAST PROTOTYPE RELEASE PER		
	INITIAL RELEASE	09-20-10	P BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR: BLACK; PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J TYPE I, CLASS N.
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ENGRAVE CENTURY GOTHIC, 12 POINT P/N AND REVISION.
5. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9310 LH BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
6. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9311 SUPPORT BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
7. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9312 BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
8. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9313 BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
9. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9314 RETAINER BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
10. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9315 RECEPTACLE BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
11. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9316 CROSSBAR BRACKET.SLDPRT, LAST MODIFIED 06-22-10.
12. PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 647.9317 RH BRACKET.SLDPRT, LAST MODIFIED 06-22-10.

UNINCORPORATED ECN(s)

03209, 03706

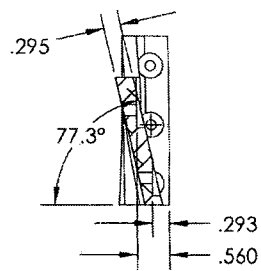
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	647.9316	CROSSBAR	△	△	△
	647.9315	BRACKET	△	△	△
	647.9314	RECEPTACLE	△	△	△
	647.9313	BRACKET	△	△	△
	647.9312	BRACKET	△	△	△
	647.9311	BRACKET	△	△	△
	647.9310	RETAINER	△	△	△
	647.9310	LH BRACKET	△	△	△
	FIND #	PART #	DESCRIPTION	MATL	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE: 06/01/10				
647.8900	DRAWN BY: J. HENRY				
	R. EDWARDS P. BRAVO				
	DRAWING APPROVAL: 93				
	CONTRACT NO.				
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ARE: SPACED DIMENSIONS ±.015 ANGLES ±.5°				
	APICAL INDUSTRIES				
	2608 TEMPLE HEIGHTS DR.				
	OCEANSIDE, CA. 92056-3512 (760) 724-5300				
	BRACKETS				
	SEE (CAGE CODE)	DWG. NO.	647.9300	REV	
	6	07/02/06		N/C	
	SCALE: NONE	SHEET 1 OF 9			

CONFIRMATION DATE (MM/DD/YY) 04-01-03 DRAWN BY CHUCKER BY R. BOHANN BY RAYC DRAWING & REVISION P. 000000 (REV. 0000) (CONTRACT NO.)	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300			
BRACKETS				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN DECIMALS TOLERANCES ARE: FRACTIONS ±0.1 DECIMALS ±0.005 HOLE DIA. ±0.005	NOT SCALE	CAGE CODE 679762	DWG. NO. 647.9300	REV. N/C
8 SCALE NONE			SHEET 2 OF 9	

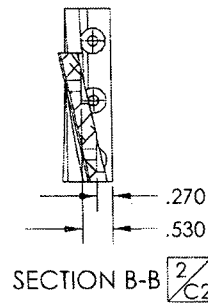
106133

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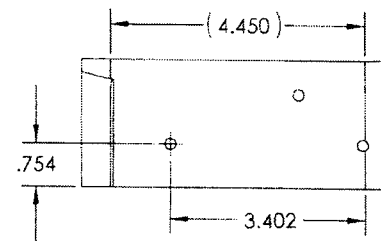
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



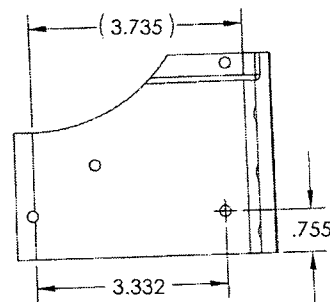
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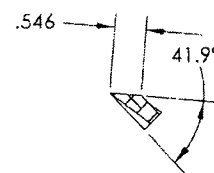
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SECTION C-C $\frac{2}{A3}$



SECTION D-D $\frac{2}{A4}$



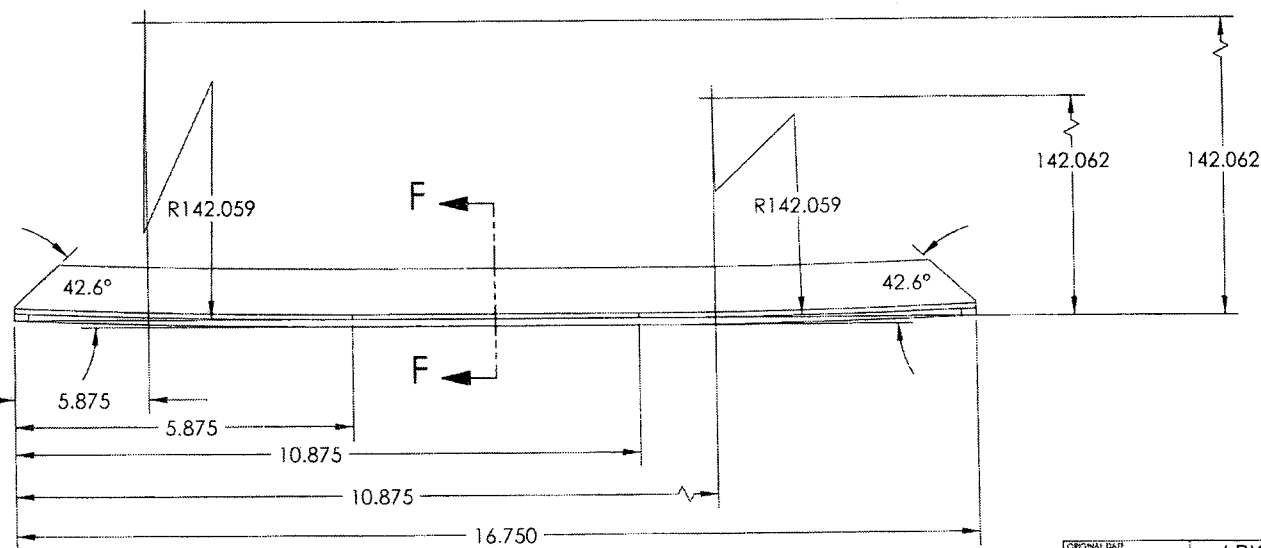
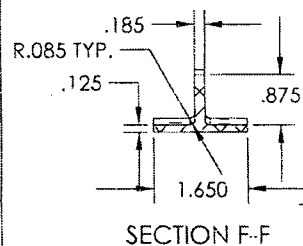
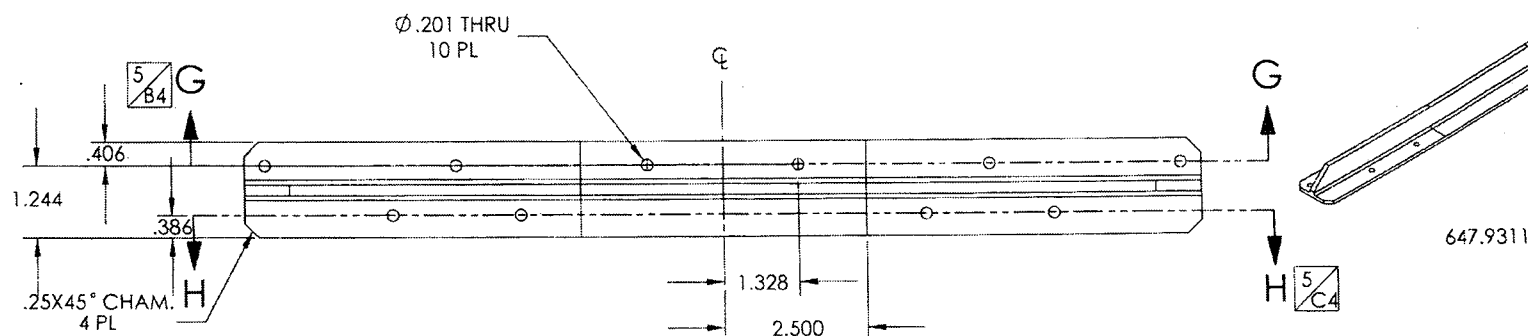
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ORIGINAL DATE: 05-01-10	APICAL INDUSTRIES		
DRAWN BY: P. KOSANG	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
DRAWING APPROVAL: P. BRAVO			
CONTRACT NO.:	BRACKETS		
UNLESS OTHERWISE SPECIFIED	REV	CAGE CODE	DWG NO
DIMENSIONS ARE IN INCHES			
TOLERANCES ARE:			
FRACTIONS DECIMALS ANGLES			
FRACTIONS DECIMALS ANGLES			
	SCALE	NAME	

106133

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REV	DESCRIPTION	DATE	APPROVED



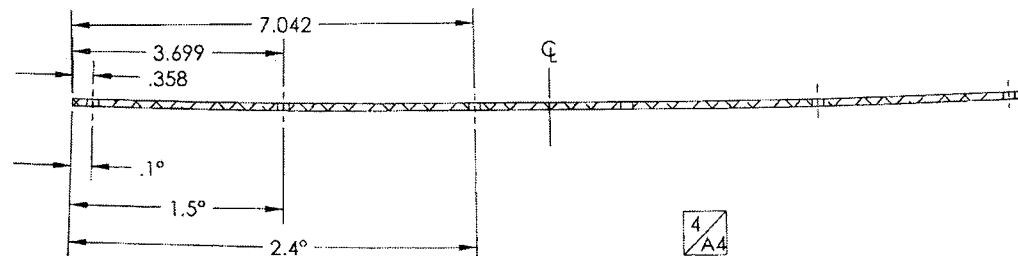
ORIGINAL DATE	MOD. DATE	DATE	APICAL INDUSTRIES
DESIGNED BY	CHECKED BY	DATE	2608 TEMPLE HEIGHTS DR.
DRAWN BY	APPROVED BY	DATE	OCEANSIDE, CA. 92056-3512 (760) 724-5300
SCALE	SCALE	SCALE	BRACKETS
UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES	DIMENSIONS ARE IN INCHES	DIMENSIONS ARE IN INCHES	DIMENSIONS ARE IN INCHES
TOLERANCES ARE:	TOLERANCES ARE:	TOLERANCES ARE:	TOLERANCES ARE:
2 PLACE DECIMALS ±.01	2 PLACE DECIMALS ±.01	2 PLACE DECIMALS ±.01	2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005	3 PLACE DECIMALS ±.005	3 PLACE DECIMALS ±.005	3 PLACE DECIMALS ±.005
ANGLES ± .5°	ANGLES ± .5°	ANGLES ± .5°	ANGLES ± .5°
NET	CAGE CODE	QWG. NO.	REV
8	071426	647.9300	N/C
SCALE	SCALE	SCALE	SCALE
SCALE	SCALE	SCALE	SCALE

SHEET 4 OF 5

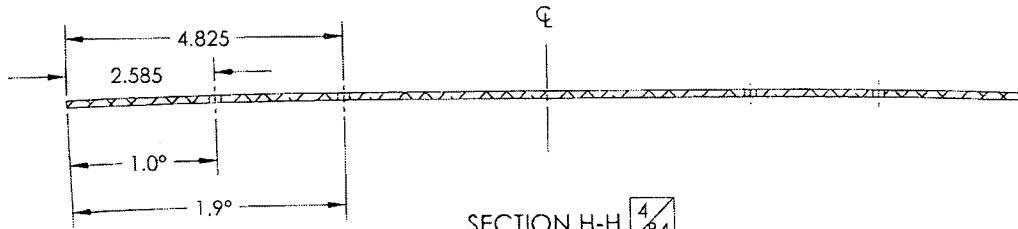
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REV	DESCRIPTION	DATE	APPROVED



SECTION G-G



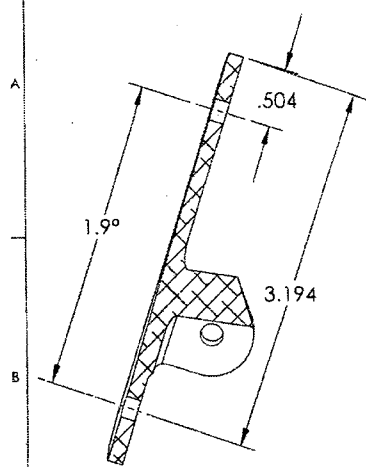
SECTION H-H

ORIGINAL DATE: 06-01-10 DESIGNED BY: R. POBANG DRAWN BY: P. PRAYO CHECKED BY: P. PRAYO APPROVED BY: P. PRAYO		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. PLACE DECIMALS ± .01 2. PLACE DECIMALS ± .005 ANGLES ± .5°		CAT: 07/16 B	PART NO: 647.9300 SCALE: NONE
SHEET: 5 OF 9		REV: N/C	DATE: 07/16

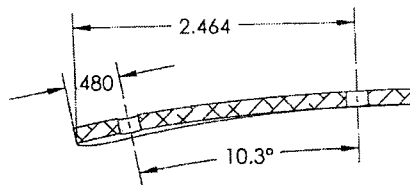
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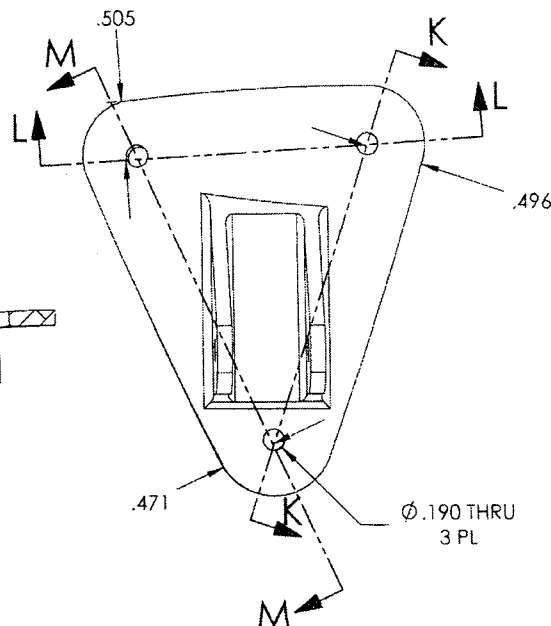
REV	DESCRIPTION	DATE	APPROVED



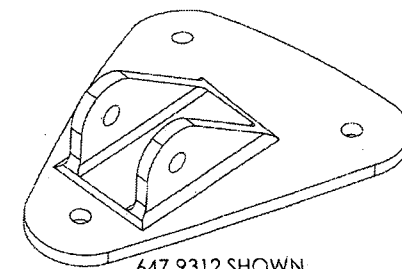
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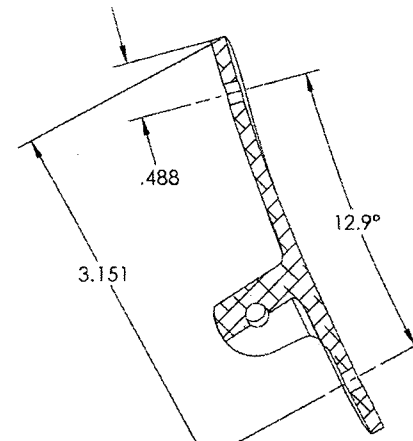
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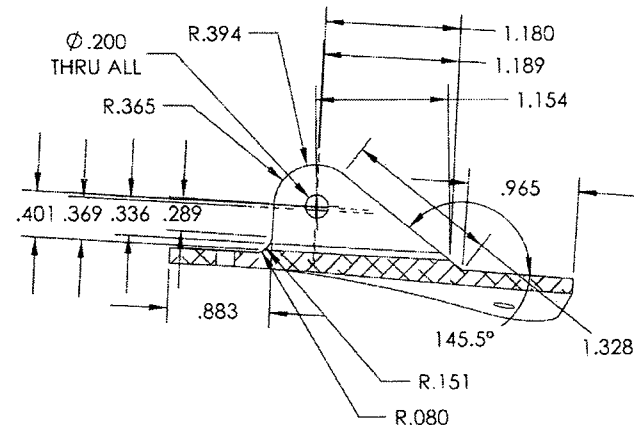
Ø .190 THRU
3 PL



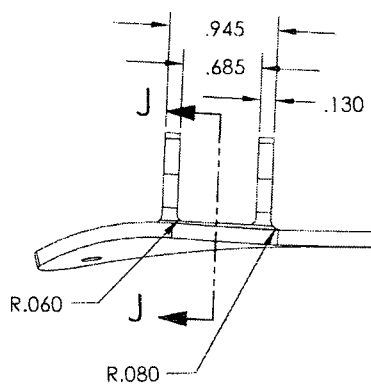
647.9312 SHOWN
647.9313 OPPOSITE



SECTION M-M



SECTION J-J



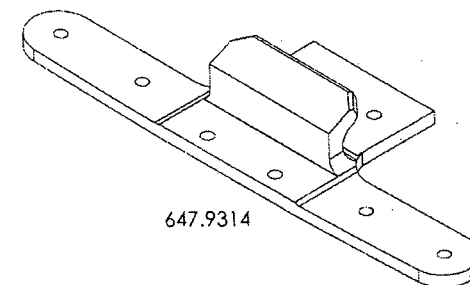
PARTS LIST

ORIGINAL DATE DRAWN BY R. ROSANO CHECKED BY P. BRAVO DRAWING APPROVAL DATE COMMENTS	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300 BRACKETS 647.9300 SCALE NONE SHEET 6 OF 9
--	--

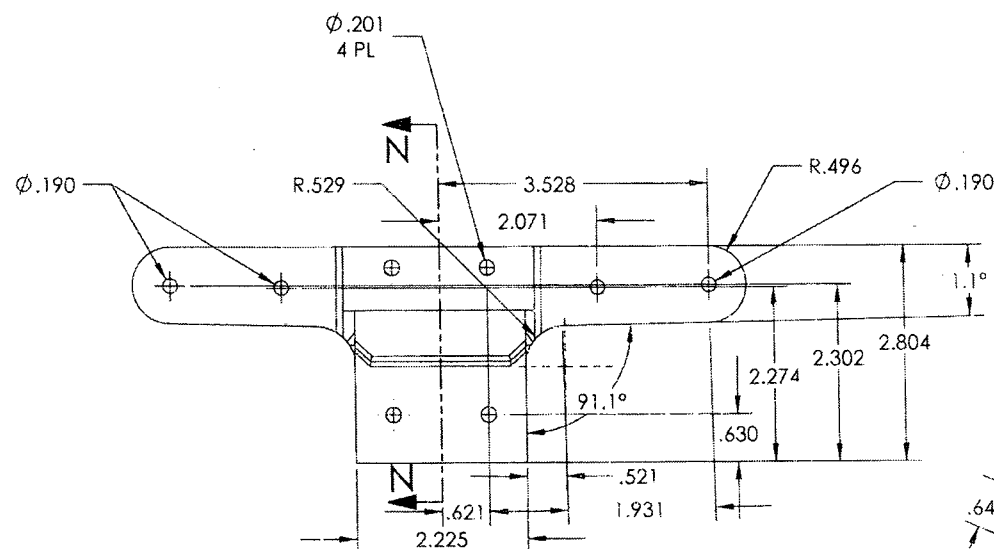
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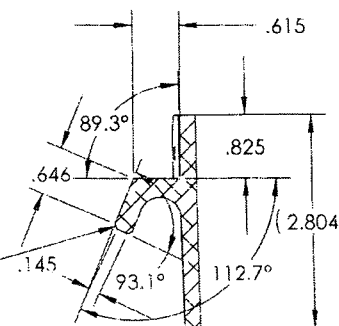
REV.	DESCRIPTION	DATE	APPROVED



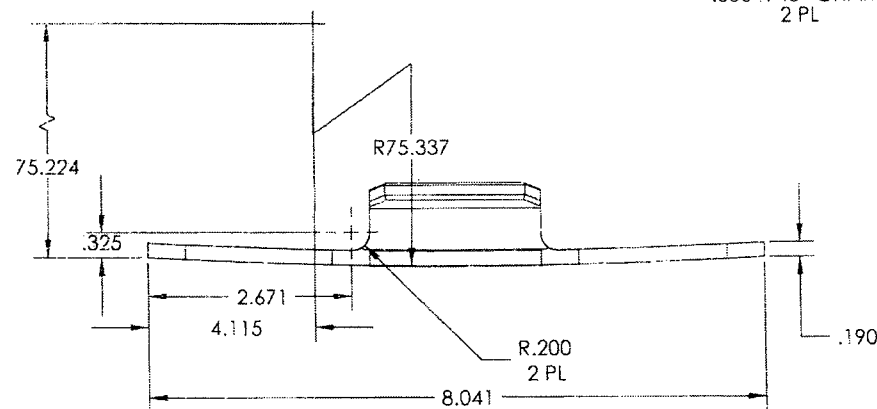
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2 PL



SECTION N-N

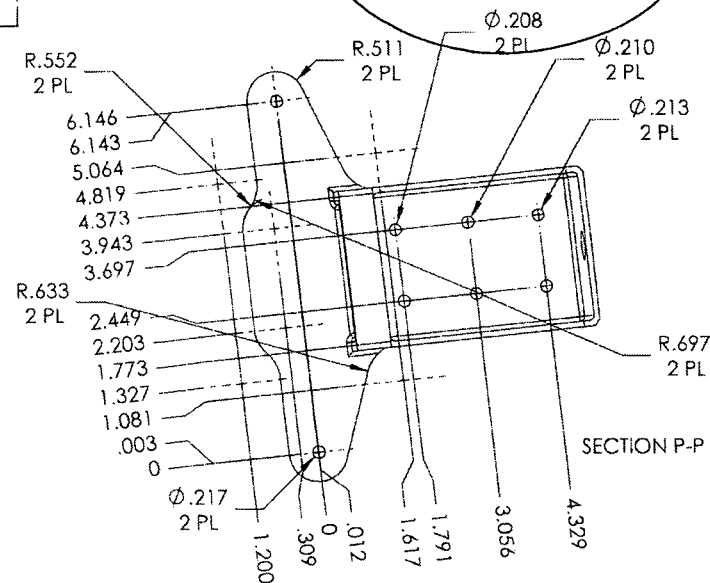
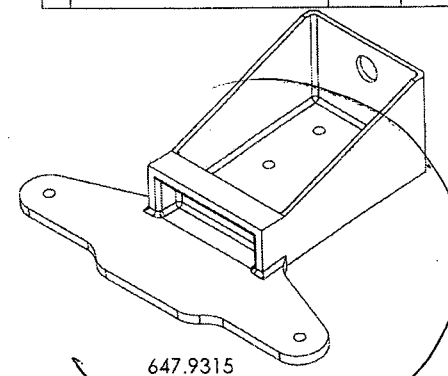
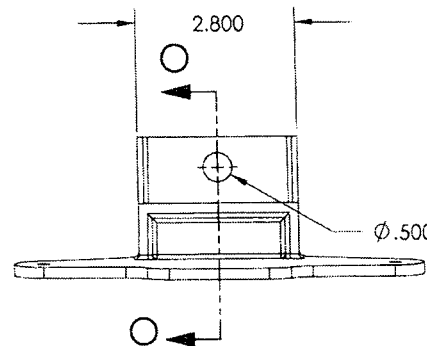
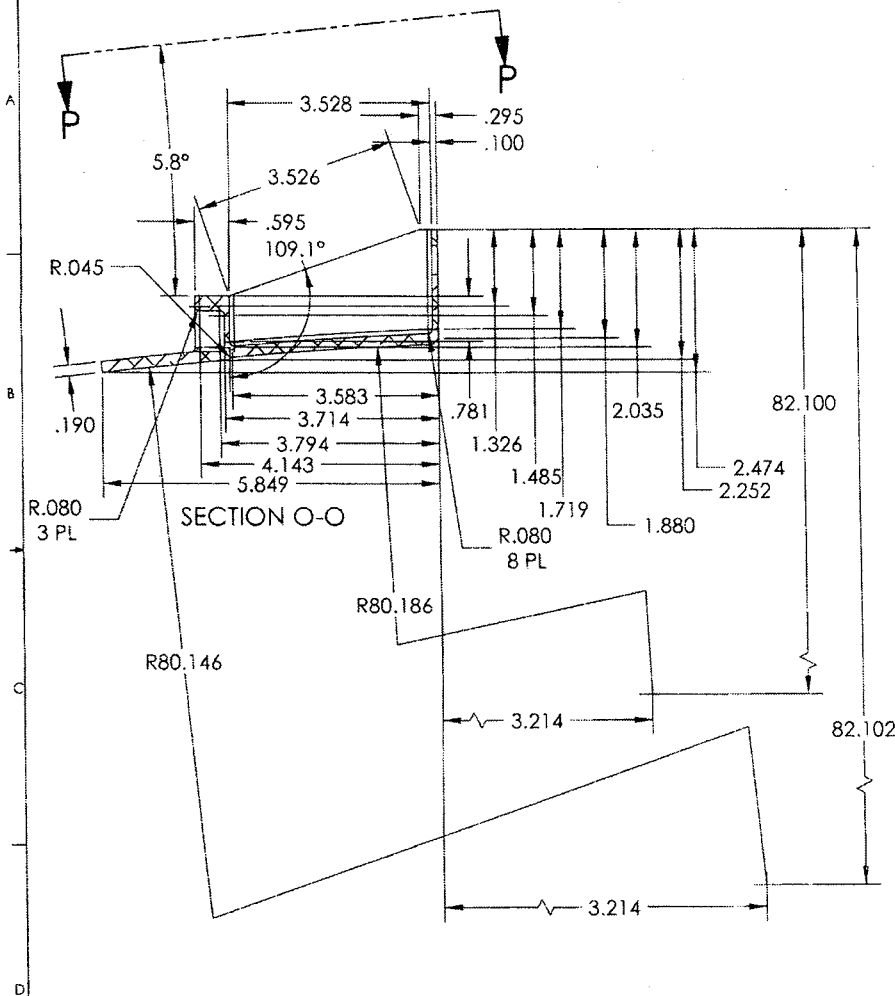


ORIGINAL DATE (MM/DD/YY) 05/31/10		APICAL INDUSTRIES	
DRAWN BY P. BRAVO		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY P. BRAVO		BRACKETS	
DESIGNED BY P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.001 3 PLACE DECIMALS ±.010			
DWG NO.		647.9300	
DATE 07/02/06		SHEET 7 OF 9	
SCALE NONE			

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REV	DESCRIPTION	DATE	APPROVED

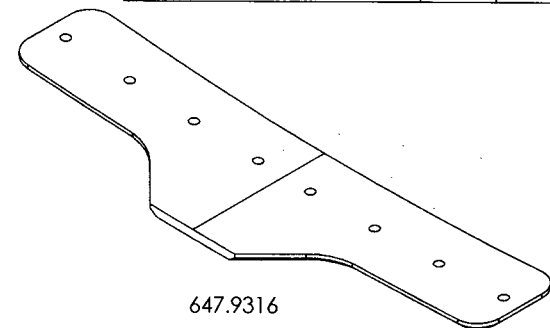
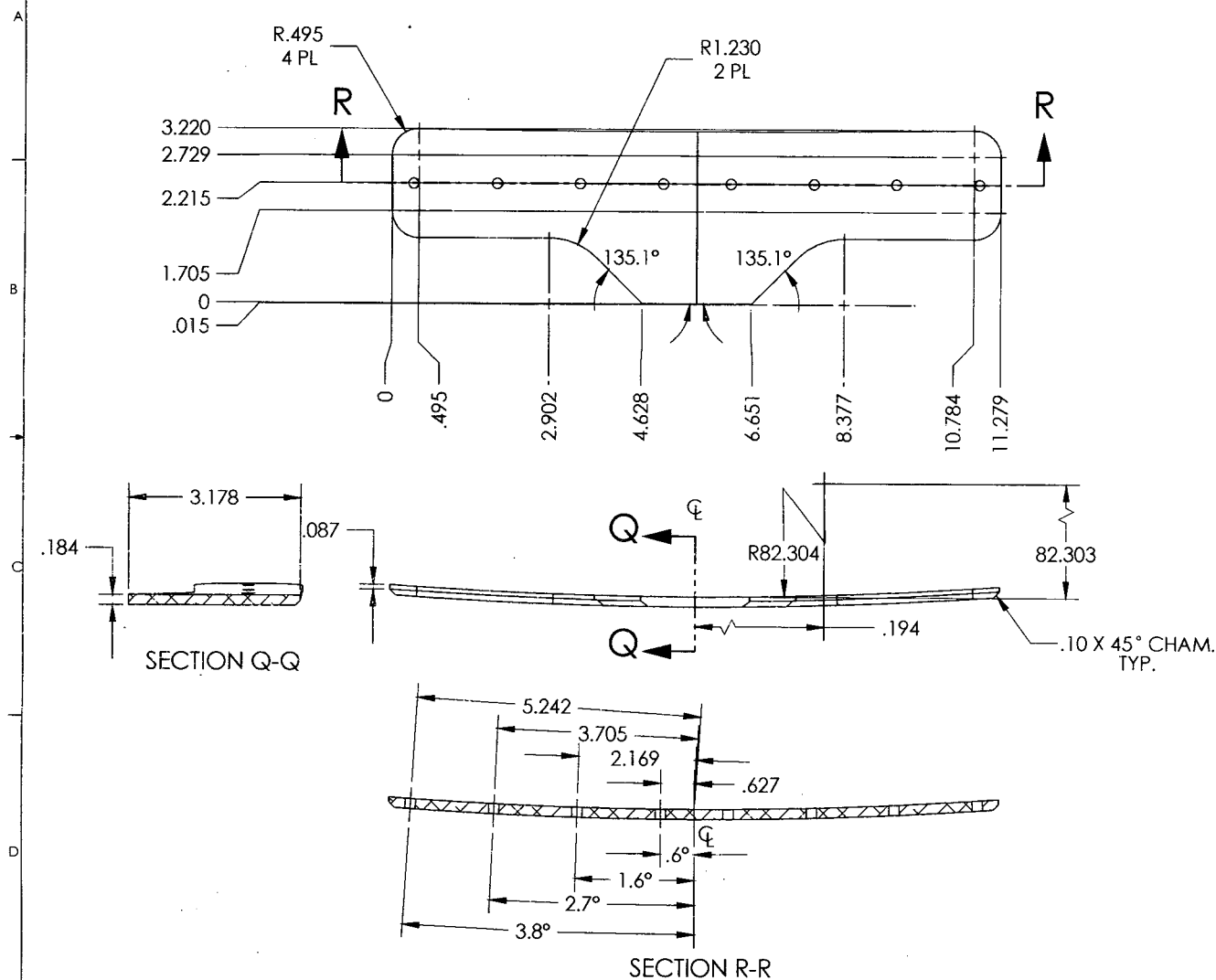


ORIGINAL DATE: 06-01-86 DRAWN BY: CRECHER & POSIANO P. BRAYD DRAWING APPROVAL: BRAYD PROJECT NO.		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ± .01 DECIMALS ± .005 ANGLES ± .5°		SIZE: 1/2" X 1/2" X 1/2" B 1 07M26	DWG NO: 647.9300 SCALE: NONE
SHEET 8 OF 9		REV: NYC	

106133

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



647.9316

ORIGINAL DATE 04-01-10		APICAL INDUSTRIES	
DRAWN BY R. ROSANO		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY P. BRAVO		BRACKETS	
DRAWING APPROVAL P. BRAVO		DWG. NO. 647.9300	
CONTRACT NO.		SCALE: NONE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ± .03 2 PLACE DECIMALS ± .010 ANGLES ± .5°		SHEET 9 OF 9	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22325

Purchase Order Date 12/9/2013

PO Print Date 12/9/2013

Page Number 2 of 3

From :

VC-GLO001

RESEARCHER PRECISION INC.
2228 GLADWIN CRESENT
OTTAWA, ON K1B 4S6
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613 899 2405

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

FedEx PI collect

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Total: \$1,515.

647.9315P

Receptacle Bracket

1/31/2014

Yes

1/31/2014

6.00

Each

\$275.00 \$1,650.

AS PER DWG 647.9315
B106133

Line Total: \$1,650

647.9317P

RH Bracket

1/31/2014

Yes

1/31/2014

2.00

Each

\$340.00 \$680

AS PER DWG 647.9317
B105043

Line Total: \$68

647.9317P

RH Bracket

1/31/2014

Yes

1/31/2014

3.00

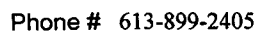
Each

\$340.00 \$1,020

AS PER DWG 647.9317
B106164

Note:

12/9/2013



Date	Invoice #
1/27/2014	819

Ship To
Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project
22325	1/27/2014	delivered	Archer	

Qty	Item Code	Description
6 2 3	Sales Sales Sales	647.9315P 647.9317P 647.9317P HST (ON) on sales
2		



2228 Gladwin Cres.
Ottawa, Ont.
K1B 4S6

Telephone (613) 899-2405
Fax (613) 226-1719

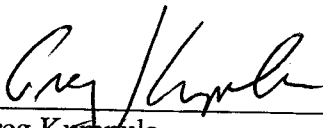
Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

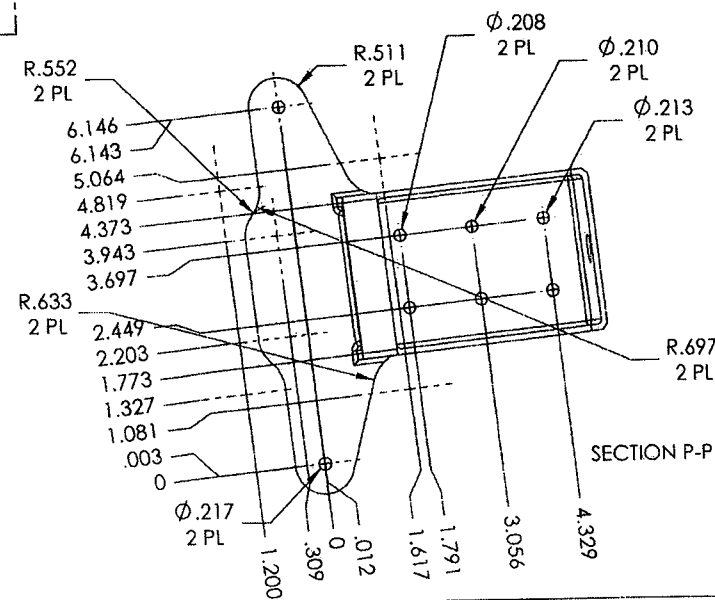
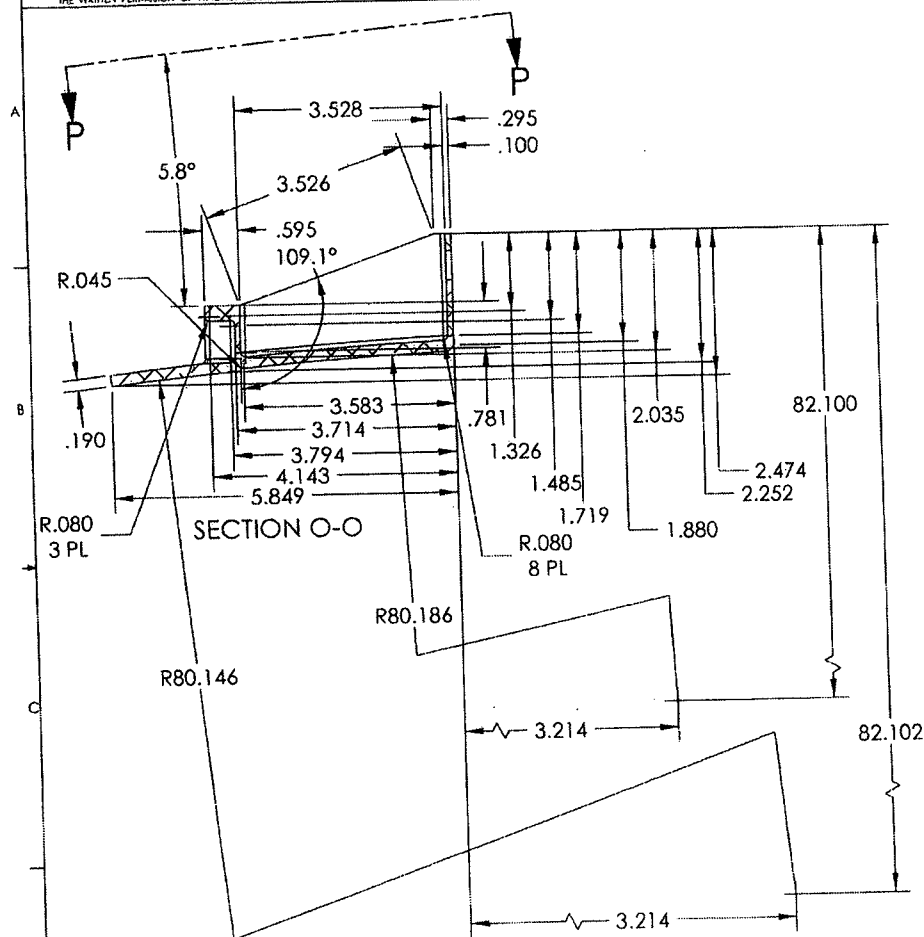
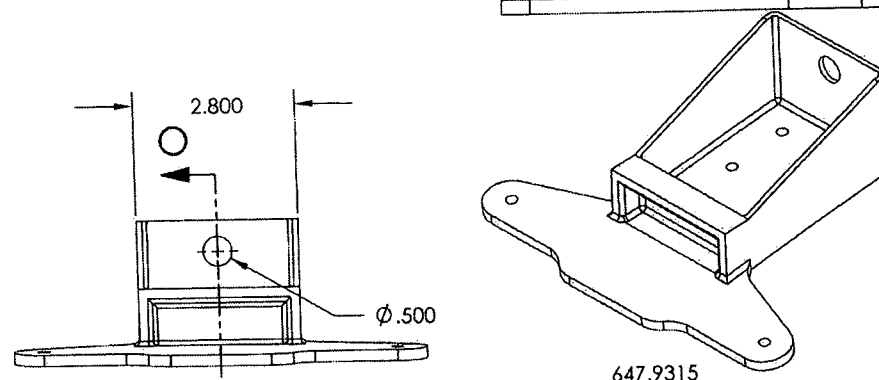
28 January 2013

Po Number	Part Number	Quantities
22325	647.9315	6
	647.9317	2
	647.9317	3

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 22325 issued by Dart Aerospace Inc.


Greg Krumpala
Quality Inspector
Archer Precision Inc.
2228 Gladwin Cress.
Ottawa, Ontario
K1B 4S6

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[illegible]

ORIGINAL DATA P.O. DATA: 100-10	<h1>APICAL INDUSTRIES</h1> <p>2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300</p>														
SHAWTIT P. 000000 P. 000000	<h2>BRACKETS</h2>														
GRANTING APPROVAL P. 000000 P. 000000	<table border="1"> <tr> <td>TYPE</td> <td>PRICE CODE</td> <td>QTY</td> <td>REV</td> </tr> <tr> <td>1</td> <td>07M16</td> <td>647.9300</td> <td>N/C</td> </tr> <tr> <td colspan="2">SCALE: NONE</td> <td colspan="2">SHEET 8 OF 9</td> </tr> </table>			TYPE	PRICE CODE	QTY	REV	1	07M16	647.9300	N/C	SCALE: NONE		SHEET 8 OF 9	
TYPE	PRICE CODE	QTY	REV												
1	07M16	647.9300	N/C												
SCALE: NONE		SHEET 8 OF 9													



Archer Precision

Short date 2/4/14



Plan Name 647-9315

Part No.: * u_prtnu *

Customer: * u_cus *

Rev.:

u_jobnum * u_jobnum *

u_qtynu * u_qtynu *

Customer PO.: * u_Cuspo *

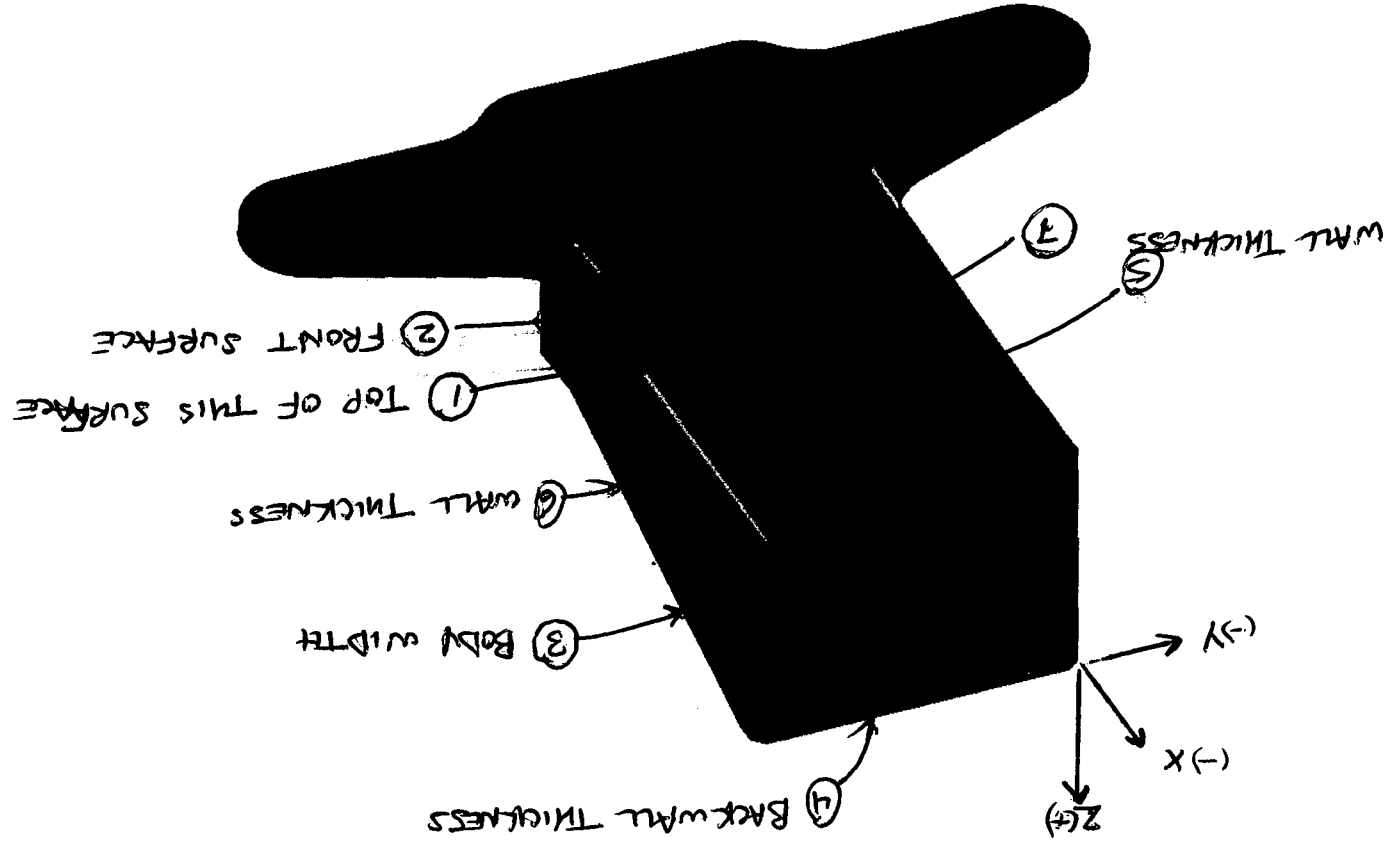
BSN:

u_mtl * u_mtl *

Incr. Smpl No.: 2

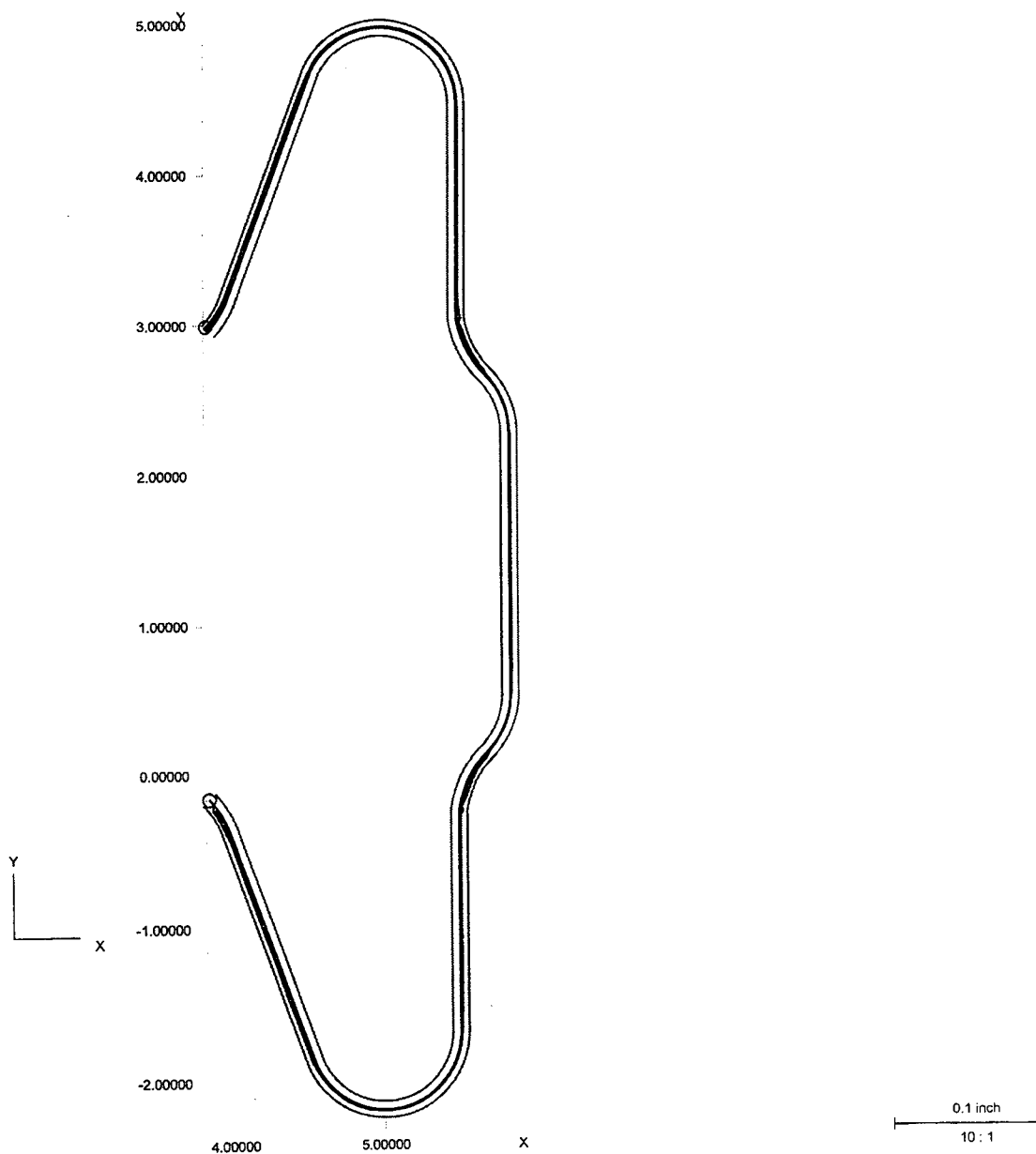
Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
1 - Z Value of Surface	Z	-1.14902	-1.15134	0.01000	-0.01000	0.00232	-
2 - X Value of Surface	CartDist	4.22096	4.22317	0.00591	-0.00591	-0.00221	-
3 - Body Width	CartDist	2.79851	2.80000	0.01000	-0.01000	-0.00149	-
4 - Back Wall	CartDist	0.10192	0.10000	0.01000	-0.01000	0.00192	-
5 - Wall Thickness	CartDist	0.10172	0.10000	0.01000	-0.01000	0.00172	-
6 - Wall Thickness	CartDist	0.10119	0.10000	0.01000	-0.01000	0.00119	-
7 - Front Feature Thickness	CartDist	0.59748	0.59539	0.01000	-0.01000	0.00208	-
8 - Back Hole Dia	D	0.50247	0.50000	0.00600	-0.00100	0.00247	-
9 - Side Wall Angle	A	109.05536	109.10000	0.50000	-0.50000	-0.04464	-
Pocket Bottom Profile	Prof	0.00416	0.00000	0.00500		0.00416	—
Base Surface Profile	Prof	0.00124	0.00000	0.00500		0.00124	-
Front edge Form	CurvForm	0.00301	0.00000	0.00500	-0.00500	0.00301	—

DRAW PART 647-9315 - INSPECTION REFERENCES



ZEISS	Calypso 5.4.20	Carl Zeiss	Date January 28, 2014
Part Number 1	CMM Type CONT_G2	Drawing No.	Department: Operator Signature:
Meas. Plan Name 647-9315			

1: Front edge Form



No	Identifier	Sigma [in]	Form [in]	Number of Points	Lower Tol. [in]	Upper Tol. [in]	MinInd	Min Dev. [in]	MaxInd	Max Dev. [in]
1	Front edge Form	0.00149	0.00301	977	-0.00500	0.00500	1	0.00000	976	0.00301
	Best Fit	Translation	X [in] 0.00106	Y [in] 0.00049	Z [in] -0.00011	Rotation	X -0.00112	Y 0.00000	Z -0.01124	



Calypso
5.4.20

Carl Zeiss

Date
Order
January 28, 2014
* order *

CAD View

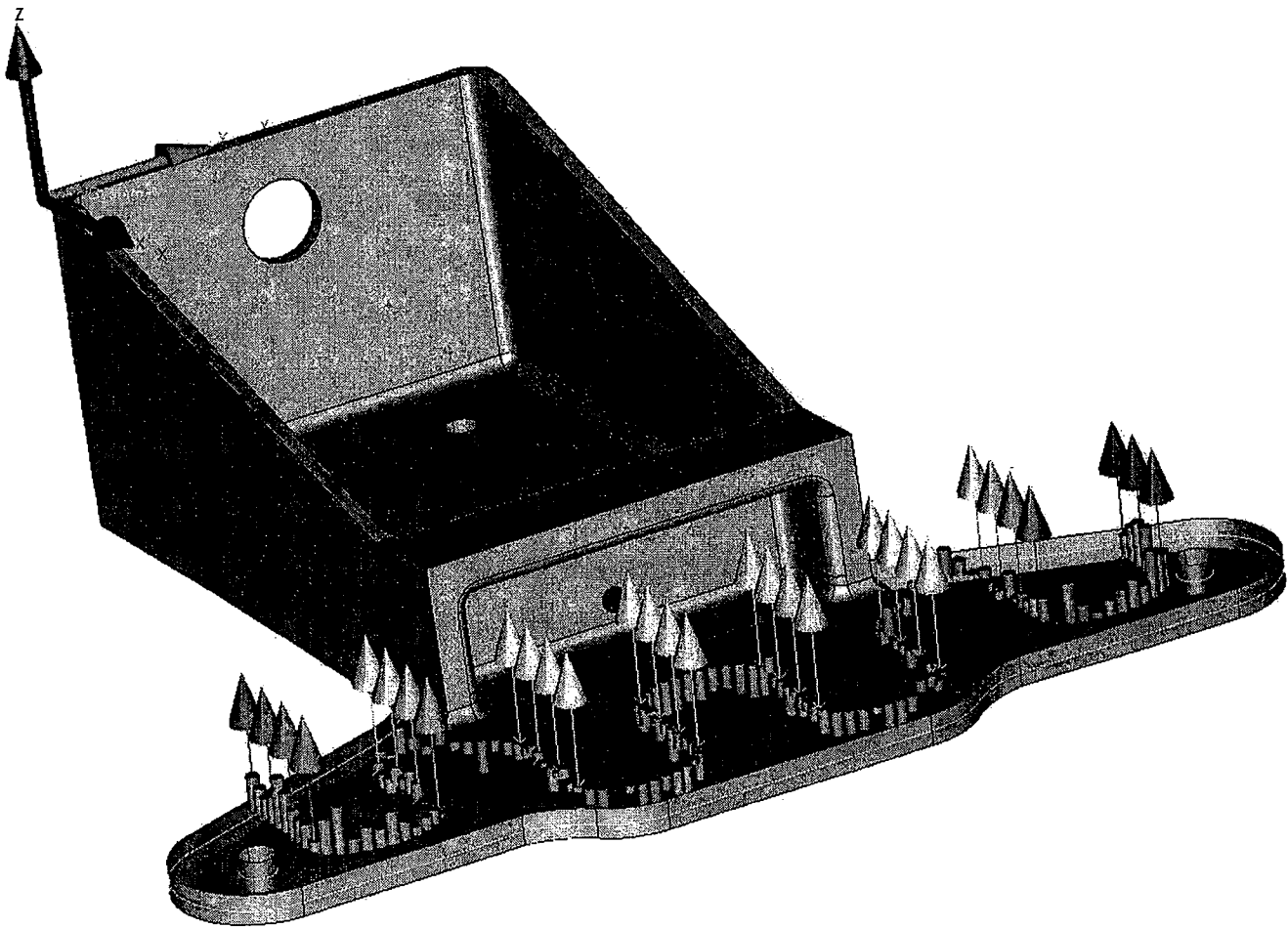
Part Number
1

CMM
CONT_G2

Drawing No.

Department:
Operator
Signature:
Master

Measurement Plan
647-9315



0.00250
0.00188
0.00125
0.00063
0.00000
-0.00063
-0.00125
-0.00188
-0.00250



1 inch



Calypso
5.4.20

Carl Zeiss

Date January 28, 2014
Order * order *

CAD View

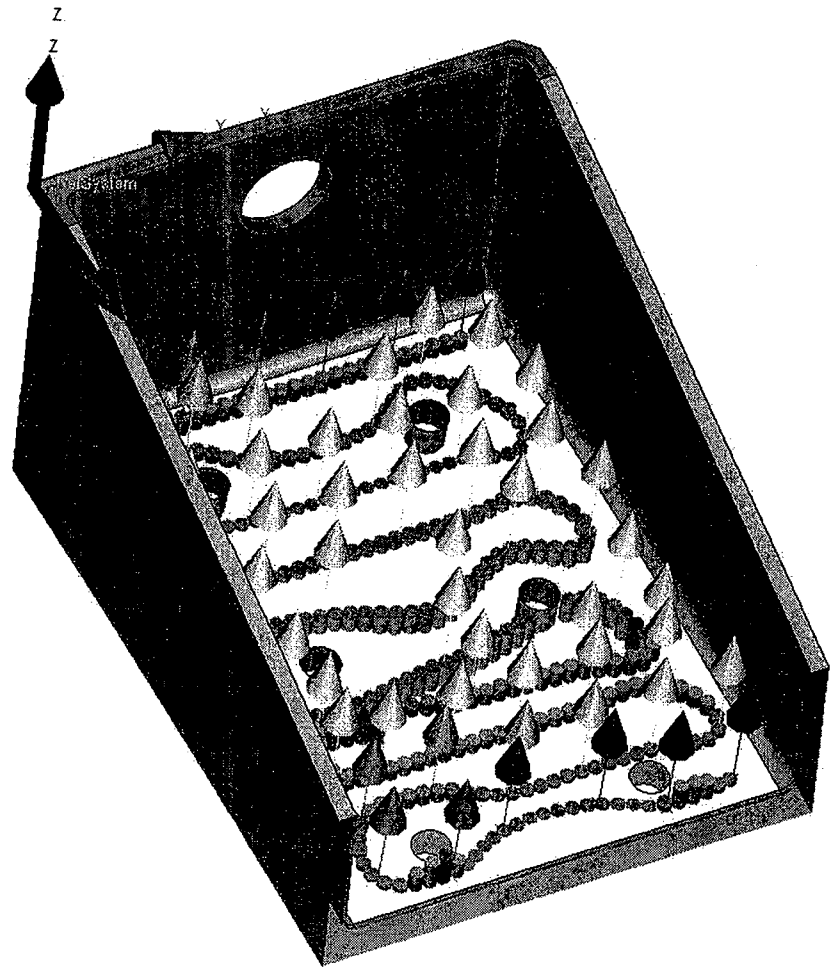
Part Number
1

CMM
CONT_G2

Drawing No.

Department:
Operator Master
Signature:

Measurement Plan
647-9315



0.9 inch





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22939**

Purchase Order Date 2/10/2014

PO Print Date 2/20/2014

Page Number 2 of 3

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$54.00

5	108190	646.3811 RADIUS BLOCK	2/21/2014	4.00	\$6.55	\$26.20
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Yes

2/21/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$26.20

6	105043	647.9317 RH BRACKET	2/21/2014	2.00	\$18.00	\$36.00
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Yes

2/21/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$36.00

7	106133	647.9315 RECEPTACLE BRACKET	2/21/2014	6.00	\$14.35	\$86.10
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Yes

2/21/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

PO Instructions: Procurement Quality Clauses

A004 FAA-PMA /TSO

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A024 PROCESS CERTIFICATIONS

A025 CERTIFICATE OF CONFORMANCE

A04

Note:



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada

Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 62893

Date: 20-Feb-14

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

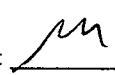
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
1 lot	Part: ASST 50 PCS 646.3718 (3.95) 4 PCS 647.0210 (10.50) 5 PCS 647.9317 (18.00) 4 PCS 646.3811 (6.55) 6 PCS 647.9315 (14.35) HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PRICE IS PER PIECE Job: 20140110 Rev:	PO: 22939 Line:	
<p>Certificate of Conformance</p> <p>A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.</p> <p>ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY</p> <p>DATE: <u>20/2/14</u></p> <p>CERTIFIED SIGNATURE: <u></u></p> <p>RECEIVER SIGNATURE: _____</p>			